



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

646.3814
Job Sheet 179666



Part No: 646.3814

Job Qty: 12 ea

Part Name: Wiper Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/20/18

Job Tracking No:

Due Date: 7/18/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV n/c IPP REV:A NEW ISSUE 12-10-22 JLM VERIFIED:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
					hrs	Hrs			
90	Start up Operation	12 Ea	7/18/18	7/18/18	0.00	0.00	Start Up Machining-1		<i>ill</i>
105	Bandsaw	12 pcs	7/18/18	7/18/18	0.00	0.00	Bandsaw1		<i>ill</i>
110	CNC Vertical Machining	12 pcs	7/18/18	7/18/18	0.00	9.06	HAAS1-1		<i>ill</i>
120	QC	12 pcs	7/18/18	7/18/18	0.00	0.00	QC2 Machining-1		<i>ill</i>
130	QC	12 pcs	7/18/18	7/18/18	0.00	0.00	QC8 Machining-1		<i>ill</i>
140	Outsource	12 pcs	7/18/18	7/18/18			ATG001-VC		<i>ill</i>
150	Packaging	12 pcs	7/18/18	7/18/18	0.00	0.00	Packaging2		<i>ill</i>
160	QC	12 pcs	7/18/18	7/18/18	0.00	0.00	QC5		<i>ill</i>
170	Packaging	12 pcs	7/18/18	7/18/18	0.00	0.00	Packaging3-1		<i>ill</i>
180	QC21-SA	12 Ea	7/18/18	7/18/18	0.00	0.00	QC21		<i>ill</i>

Part Op 105 - Cut blank at 2.200"

Descriptions: 110 - 1-Machine as per folio FB539 DWG REV: 2- Deburr and break all sharp edges

140 - Issue P/O to ATG: *040463* AS PER MPP-172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.2, PRIME AS PER IAW MIL-PRF-23377 TYPE 1 CLASS N Certification of Conformity is required

170 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M7075T6B0.750X1.250	M7075T6B0.750X1.250	2.2080 ft (.184 ea)	90-Start up Operation	<i>5066611</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M7075T6B0.750X1.250	2	0	0

m7075t6b0.750x1.250 x 12 ft = 90.50139

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Wiper Bracket	0.060Inches ± 0.010	0.070 0.050		
2	Wiper Bracket	1.000Inches ± 0.010	1.010 0.990		
3	Wiper Bracket	2.000Inches ± 0.010	2.010 1.990		

4	Wiper Bracket	0.130Inches $\pm$ 0.010	0.140 0.120
5	Wiper Bracket	0.500Inches $\pm$ 0.010	0.510 0.490
6	Wiper Bracket	0.060Inches $\pm$ 0.010	0.070 0.050

Plex 6/20/18 4:21 PM Dart.lajeunesse.marie



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S090204



Part: 646.3814

Job No: 179666

Serial No/Batch: S090204

Revision: A

Inspector:

Exp Date:

Instructions:

Date: 07/09/18

INSPECTION SHEET

Rev	Date	Change	Revised by	Approved
A	17.07.12	New Issue	KJ	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO040463

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO040463

PO Date: 7/11/18

Due Date: 7/20/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
JUL 12 2018

Items												
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price	
1	179666	646.3814	Wiper Bracket Issue P/O to ATG: AS PER MPP-172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.3, PRIME CARDINAL 7760-4702 LOW VOC EPOXY PRIMER (LIGHT GRAY) Certification of Conformity is required	Firmed	-	7/20/18	12 pcs	0 pcs	12 pcs	\$30.00/pcs	\$360.00	

Grand Total: \$360.00

Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

Handwritten signature



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 915621

Date: 20-Jul-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
12 ea	Part: 646.3814 Wiper Bracket Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4 mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.001" (.6 - .9 mils) per drawing. Job: 23446 Rev: N/C PO: PO040463 Line: 1		
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>20/07/2018</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.			
Made in Canada.			